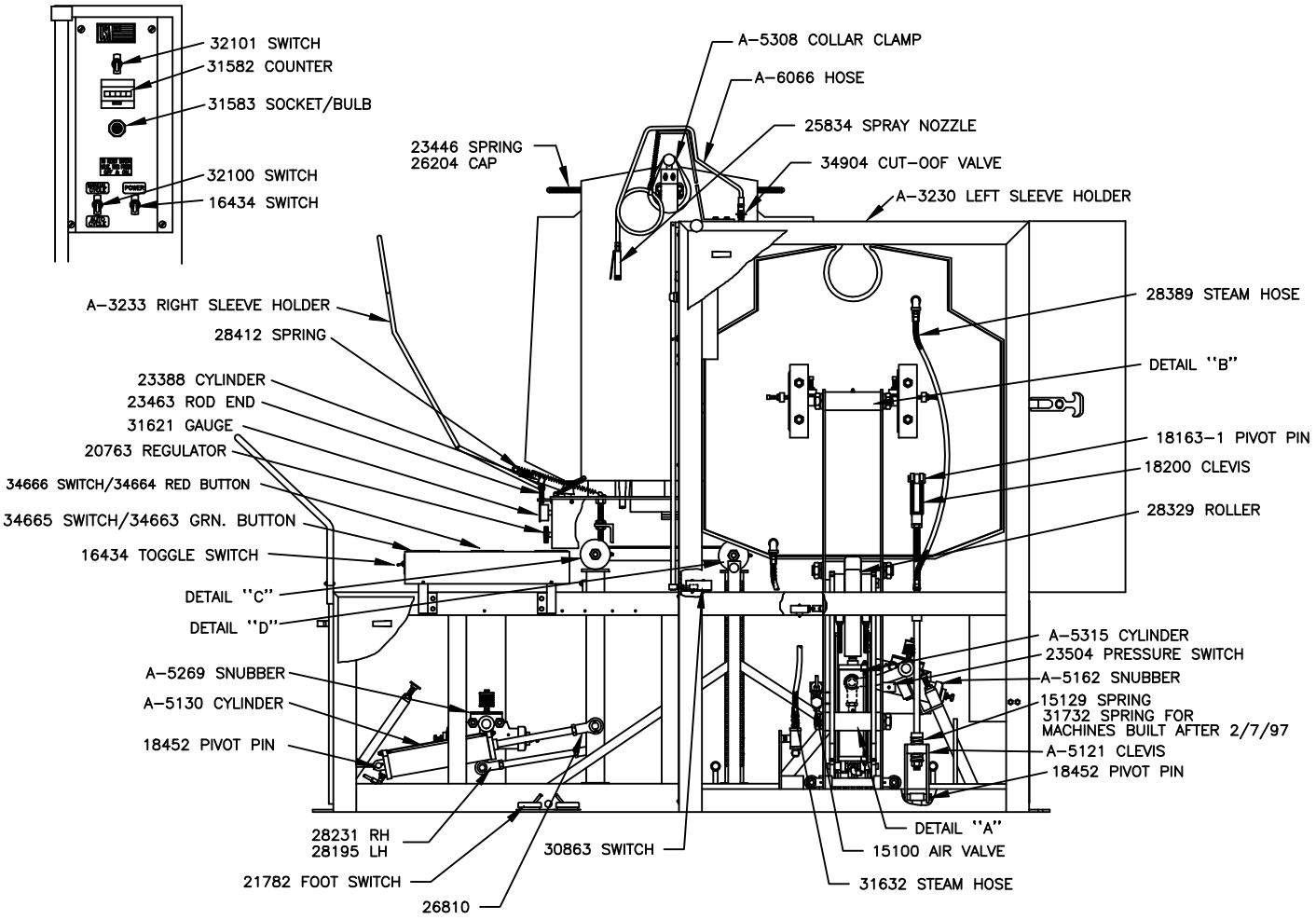PARTS ILLUSTRATION